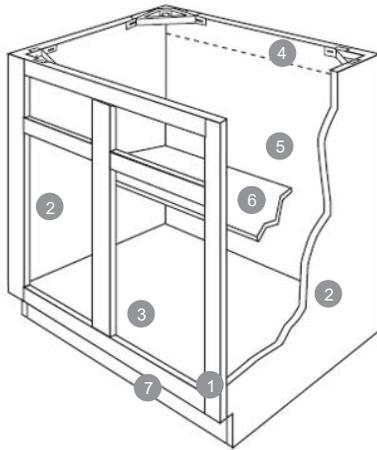
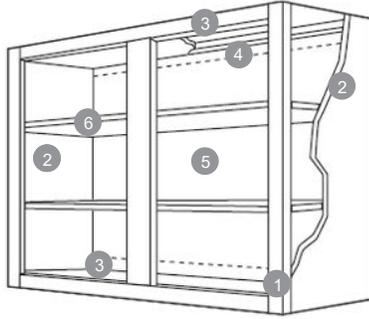


## Framed Allwood Construction



- 1 FRONT FRAME – 3/4" thick kiln dried solid hardwood. Pocket screw construction frame joinery reinforced with nail. Stiles 1 1/2" wide. Mulls 3" wide. Rails 1 1/2" wide. Stiles dadoed to receive ends.
- 2 END PANELS – Standard: Nominal 1/2" (12mm) thick multi-ply birch veneer plywood with matching laminate exterior surfaces. Cabinets will come with clear coat interiors, but white cabinets will come with white laminate interiors. End panels are inserted into dado in face frame and recessed 3/16". Upgrade: Nominal 1/2" (12mm) thick multi-ply hardwood plywood with maple veneer on exterior surface and birch veneer on interior surface. All end panels are constructed with the same dado joinery as above and are recessed 3/16".
- 3 TOP/BOTTOM PANELS – Nominal 1/2" (12mm) thick multi-ply hardwood plywood. Tops and bottoms set into grooved end panels and stapled. Bottoms are supported at rear of base cabinets by nominal 1/2" (12mm) thick multi-ply hardwood plywood.
- 4 HANGING RAILS – Wall cabinets have nominal 1/2" (12mm) thick x 4 1/4" high multi-ply hardwood plywood. Each is running full cabinet width at the top and bottom. Base cabinets have a nominal 1/2" (12mm) thick x 4 1/4" high multi-ply hardwood plywood hang rail at the top. Hang rails are captured between end panels recessed behind back panel for Wall cabinets and in front of back panel for Base, and Tall cabinets. Tall cabinets have nominal 1/2" (18mm) thick x 4 1/4" high multi-ply hardwood plywood hang rail.
- 5 BACK PANEL – Nominal 1/8" (3mm) thick hardwood with maple grained interior. Securely glued and stapled to end panels and hang rails. Back panels are fully captured on wall cabinets. Interior surface faced with polymer top coat.
- 6 SHELVES – Nominal 1/2" (12mm) thick multi-ply hardwood plywood, with hardwood veneer banded front edge. Shelves are adjustable in all standard wall cabinets and fixed in base cabinets.
- 7 TOE KICK – Nominal 1/2" (12mm) thick multi-ply hardwood plywood. Toe kick is 4 1/2" high and recessed 4 1/2".

**DRAWERS** – Standard: Nominal 1/2" (12mm) high multi-ply hardwood plywood, front, back, and sides with butt construction. Drawer bottoms are nominal 1/8" (3mm) thick hardboard with maple grain, inserted and glued into dado in front, back and sides.

**DRAWER GUIDES** – High-quality epoxy coated steel, Cushion-Tec™, side mounted guides, self-adjusting in mounting brackets. Built-in stop, self-closing and stay-closed features with a 100 lb. rated load capacity.

**DOVETAIL DRAWER (upgrade only)** – Front, back and sides are 5/8" (16mm) thick hardwood with dovetail construction. Drawer bottoms are nominal 1/4" (6mm) thick multi-ply hardwood birch plywood inserted into dado in front, back, and sides, and securely stapled and hot glued.

**SOFT-CLOSE UNDERMOUNT DRAWER GUIDE (deluxe upgrade with dovetail drawer only)** – High-quality steel, undermount construction provides full drawer access. Self-adjusting in mounting brackets. Built-in stop, self-closing, and stay closed features with a 75 lb. rated load capacity. Provides soft-close feature that helps reduce drawer slamming. Drawers are full extension, self-adjusting in mounting brackets. Built-in stop, self-closing, and stay closed features with a 100 lb. rated load capacity.

**HINGES** – Standard: Heavy-duty, high-quality steel, concealed 2-way adjustable hinge with self-closing feature. Upgrade: Gentle-Touch (soft-close) Hinge: Heavy-duty, high-quality steel, concealed 6-way hinge with soft close resistance.

**FINISH** – Furniture quality protective finish system on doors, drawer fronts, front frames, and veneer plywood end panels consisting of sanding, stain, catalyzed sealer and catalyzed clear top coats.

**Contact your sales representative for information on NAUF options.**

**NOTICE:** The product specifications appearing herein supersede and cancel all previous sheets, supplements and addenda, and represent current manufacturing standards and procedures.

Master WoodCraft Cabinetry reserves the right to make specification changes for continued product improvement.

For aesthetic considerations the furniture and cabinet industries have made veneer on composite panel substrate the standard method of construction for raised panel-in-frame doors in some wood species. Within the Master WoodCraft Cabinetry product line, those species include poplar, north american hardwood, and maple.